NANOMAN ANTI-RUST & CORROSION (Nanoman AR&C) is a clear, ready-to-use coating that protects non-absorbent surfaces against rust, dirt, weathering and corrosion. Based on a patented polysilazane technology, Nanoman AR&C forms a long-lasting barrier layer that bonds chemically with the substrate and cures at room temperature with atmospheric humidity.

The surface protected with Nanoman AR&C can be cleaned repeatedly without reapplying the product.

Applied correctly and in accordance with this TDS, Nanoman AR&C will remain effective for approximately 5 years. For maximum protection we recommend re-application every 4-5 years. If applied to painted metals, we recommend application each time the metal is re-painted.

Features and Benefits

- Long-lasting clear coating
- Excellent protection against graffiti
- Exceptional corrosion protection
- Produces “Easy-to-Clean” surfaces
- Excellent adhesion to most substrates
- High UV and chemical resistance
- Economical
- Easy to apply
- Cures at room temperature
- Fluorine-free
- Temperature resistant from -50°C to over 400°C

Application / Uses / Surfaces

Nanoman AR&C is particularly suitable for smooth, non-absorbent surfaces, such as one or two component paints (polyurethane or epoxy systems), polyester paints, GRP surfaces, and for metal surfaces like aluminium, zinc, stainless steel, copper and several alloys (e.g. brass and bronze).

Typical applications for Nanoman AR&C:

- All metals and alloys including Aluminium, Stainless Steel, Copper, Brass and Tin
- Tank equipment and industrial plants (inside and outside)
- Traffic signs
- Ventilating systems
- Marble and granite (polished)
- Shipping Containers
- Mining Equipment
- Firearm barrels
- Metal bollards, cabinets and outdoor furniture
Surface Preparation

The substrate to be coated must be clean, grease-free and ABSOLUTELY DRY. Areas which are difficult to reach, such as cavities or drainage channels etc. must be dried additionally with absorbent cloths or blown dry with compressed air. On contact with a damp substrate surface, Nanoman AR&C reacts prematurely and cannot form a permanent seal.

The substrate temperature must be between +5°C and +30°C, the relative humidity at 30%-80%.

Nanoman AR&C will "not" adhere to a surface with oil, grease, silicone, wax or fluorination present. It is important to remove surface contaminants using a sodium hydroxide based cleaner + Water + Dry. Solvents like acetone and paint thinner are also effective at removing surface contaminants. **If using these solvents please ensure that they are kept away from heat, open flame and do not apply to hot metals.**

Specific Instruction:

New metal  
Degrease with a suitable solvent e.g. lacquer thinners, prior to painting

Rusted metal  
Use a wire brush or chip with a chipping hammer to remove all loose, flaking surfacerust, scale and flaking paint.

Previously Painted Surfaces  
If there is any uncertainty as to whether there may be rust spots developing under the existing painted surface, we recommended that the old paint is completely removed before coating

Application Instructions

Nanoman AR&C is supplied ready-to-use.

Depending on the substrate Nanoman AR&C can be applied with microfiber applicators, paint rollers (microfiber-flocking) or by spraying.

<table>
<thead>
<tr>
<th>Guide</th>
<th>Spray Nozzle</th>
<th>Spray Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Suction Feed</td>
<td>HVLP</td>
<td>50 - 60 PSI</td>
</tr>
<tr>
<td></td>
<td>0.8 – 1.3mm</td>
<td></td>
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</tbody>
</table>
Gravity Feed

<table>
<thead>
<tr>
<th>HVLP</th>
<th>50 - 60 PSI</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.8 – 1.5mm</td>
<td></td>
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</table>

Airless Spray

<table>
<thead>
<tr>
<th>Pump Pressure</th>
<th>1000 – 1600 PSI</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tip 15-18</td>
<td></td>
</tr>
</tbody>
</table>

Nanoman AR&C must be applied at an ambient temperature of at least +5 °C and a relative humidity of 30 %-80%. Avoid direct sunlight! Apply the coating in dry conditions and never in rain. The coating is applied with an applicator. Any mistakes can be rectified within approx. 10 min of application.

After this the repellent effect of Nanoman AR&C makes it impossible to apply another coat.

During application, only small quantities should be decanted from the original container into the application container. Residues of unused Nanoman AR&C should not be returned from the application container to the original container.

Traces of water in the applicator should also be avoided. Applicators dampened with water MUST NOT be used.

If dirt appears on the applicators during coating, they should be replaced with clean applicators to avoid dirt entering the Coating.

The applicators cannot be reused once the coating has been applied.

If the solution in the application container solidifies or a deposit forms, it can no longer be used. Solutions that are no longer useable must be disposed of properly. Nanoman AR&C is dry-to-touch after about one hour.

For larger areas/plain metal surfaces/corrosion protection we recommend to apply under clean room conditions.

Application Conditions

Consult SDS for proper handling, cleanup, disposal, and use of personal protective equipment. Circulate sufficient air to maintain working environment below the PEL and LEL. Apply according to local, state, and federal (OSHA) regulations.

Nanoman AR&C was developed to cure or crosslink in the presence of humidity. As a general rule, higher
humidity results in a faster cure cycle. Lower humidity results in a slower cure cycle. Higher humidity may reduce flow and leveling of the Coating.

It is important to spray Nanoman AR&C in a dust-free environment to avoid surface contamination. Appropriate ventilation, approved respirator, protective clothing and rubber gloves are required to apply the Coating and for handling application equipment.

**Equipment Clean Up**

Clean equipment immediately after using Acetone. Never clean spray equipment with water or alcohol.

The spray gun and nozzle can be cleaned with n-butyl acetate.

**Physical Properties / Characteristics / Technical Data**

<table>
<thead>
<tr>
<th>Article Number:</th>
<th>5860</th>
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</thead>
<tbody>
<tr>
<td>Appearance:</td>
<td>colourless to pale yellow liquid</td>
</tr>
<tr>
<td>Density:</td>
<td>ca. 0.92 g/cm³</td>
</tr>
<tr>
<td>Binder base:</td>
<td>Organic polysilazane</td>
</tr>
<tr>
<td>Solvent base:</td>
<td>n-butyl acetate</td>
</tr>
<tr>
<td>Flash point:</td>
<td>&lt; 21 °C</td>
</tr>
</tbody>
</table>

**Spread Rate / Coverage**

The average coverage rate using the recommended HVLP spray gun is 15ml per square metre. If applying by means other than a spray gun, (ie paint/roller brush), usage rates will be higher.

Nanoman AR&C is a single Coat application. Avoid applying excessive amounts of the Coating and do not apply multiple coats.

If there is an excess of Coating on the surface material, spread it out evenly using a clean sponge or soft cloth whilst it is still wet. Nanoman AR&C will be touch dry after about one hour.

**Cure Time**

The recommended curing conditions (until water resistant) are:

- 80 °C: two hours
- 130 °C – 180 °C: one hour
- Room temperature: 8–12 hours CURE TIME @ 22°C, 50% R.H.

The Coating is fully effective after 5–7 days’ curing at room temperature.

**Packaging**
Container size:
1 Litre Tin
5 Litre Tin

Shelf Life and Storage

**Nanoman AR&C** is sensitive to moisture contamination. It is very important to quickly close the container immediately after opening. Do not leave the container cap open for extended periods, which will allow solvents to evaporate and crosslinking to begin. *Moisture contamination or storage at high temps will cause gelation within the container.*

**Shelf Life:**
- 12 months from delivery date, at 20 °C
- Storage temperatures must be dry and between 40°F (4°C) and 72°F (22°C). Higher temps will decrease shelf-life.
- Shelf life opened: 2 weeks.
- Container must be closed immediately after use to avoid moisture contamination.
- Do not leave container open for extended periods to avoid moisture contamination. Discard contents if it gels.

Application Equipment

Apply **Nanoman AR&C** using:
- HVLP, Conventional or Airless spray equipment.
- A "wipe-on" technique using Brush, Roller or Deck Painter Pad". (Streaking or high spots may occur using a "wipe-on" technique. Avoid high spots by smoothing surface while wet).

Safety Instructions

The instructions on the accompanying Safety Data Sheet must always be followed.

Surface Maintenance / Cleaning

Surfaces coated with **Nanoman AR&C** do not need any special cleaning regime. After coating, the surface should be self cleaning with rain or mechanical water spray.

If cleaning is necessary we recommend using a low pH soap and water for clean-up.

If the surface is attacked with graffiti, chewing gum, or poster, we recommend the use of our **NANOMAN GRAFFITI REMOVER** to remove.
Other / Cautions

- Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
- Do not breathe fumes/gas/mist/vapours/spray.
- Use in well ventilated area and use appropriate respiratory PPE for conditions
- Wear protective gloves/protective clothing/eye protection/face protection.

Disclaimer

The information, and, in particular, the recommendations relating to the application and end-use of the products, are given in good faith based on current knowledge and experience of the products when properly stored, handled and applied under normal conditions.

The above information is only offered, as a guide to the use of this product. Users should satisfy themselves that it is suitable for their needs. Since we have no control over the conditions under which it is used, we cannot accept and liability or responsibility for problems caused by the use and/or application of this product.

Users should always refer to the most recent issue of the Technical Data Sheet are freely available from the Web site www.nanoman.com.au.